



18508

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	455	8745A 5	CRANKSHAFT ASSEMBLY	1		
2	30	67923	BEARING, Ball, CRANKSHAFT (I	1		
3	53	67446	RING, BALL BEARING	1		
4	43	99727A 1	DRIVE GEAR	1		
5		54196A 6	CARRIER ASSEMBLY, SEAL	1		
6		65800	PACKING, CARRIER	1		2
7	39	67377	RING, SEALING-CRANKSHAFT (.1	AR		
7	39	78633	RING, SEALING-CRANKSHAFT (.1	AR		
8	31	93495	ROLLER BEARING, CRANKSHAF	2		
9	53	67444	RETAINING RING, ROLLER BEAF	2		
10	766	8666A22	PISTON ASSEMBLY (Starboard)	3	(Standard)	
10	766	8666A36	PISTON ASSEMBLY, (Starboard) (AR	(.015 Oversize)	
10	766	8667A22	PISTON ASSEMBLY (Port)	3	(Standard)	
10	766	8667A36	PISTON ASSEMBLY, (Port) (Port)	AR	(.015 Oversize)	
11	39	18487A12	PISTON RING ASSEMBLY	1	(Standard)	
11	39	815267A 4	PISTON RING ASSEMBLY	AR	(.015 Oversize)	
12	40	52035	RING, Lock, PISTON	12		
13	636	8119A 5	CONNECTING ROD ASSEMBLY	6		
14	10	93886	SCREW, (.3125-28 X .875), CON	12		
15	12	47247	WASHER, NEEDLE LOCATING	12		
16	31	17514A 1	BEARING KIT, CRANKSHAFT EI	6		
17	29	67483	NEEDLE BEARING, PISTON EN	174		
-	27	11338A88	GASKET SET, Engine Overhaul	1		